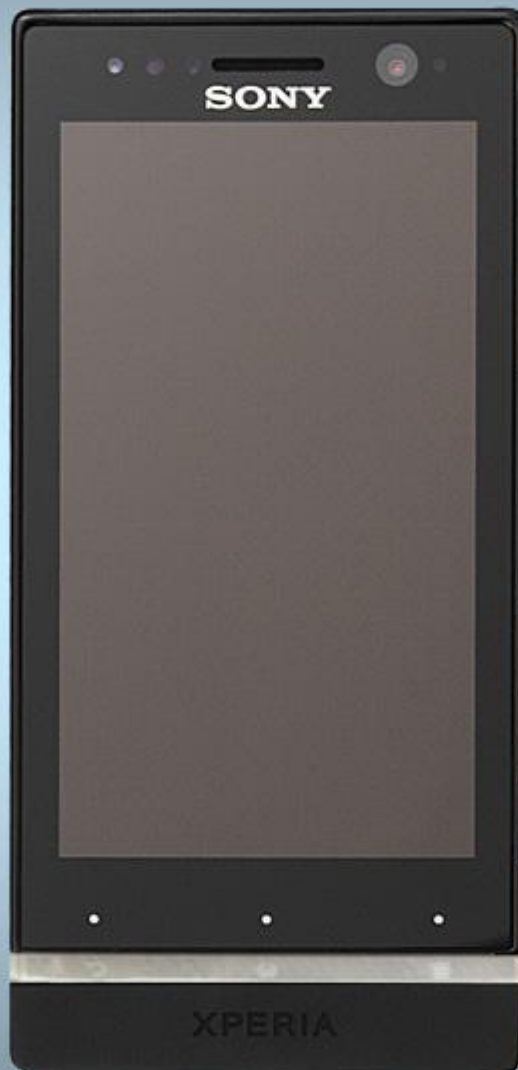


Repair Movies

- mechanical -



ST25i, ST25a

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To view the embedded repair movies in this document, Acrobat Reader version 8 (or later) and Flash Player version 8 (or later) must be installed on your computer.

For best picture quality, select “Actual size” or “100%” as zoom level in Acrobat Reader. To magnify while keeping an acceptable picture quality, increase the zoom level to 200%.

If the movies appear to be jerky or blurred when viewing on-line, this is probably caused by the connection speed being too slow. In that case, right-click with the mouse on the document name and select Save Target As to download the repair movie document for off-line viewing.

For general information about repair movies, refer to 1220-1333: Generic Repair Manual - mechanical

1 Movies

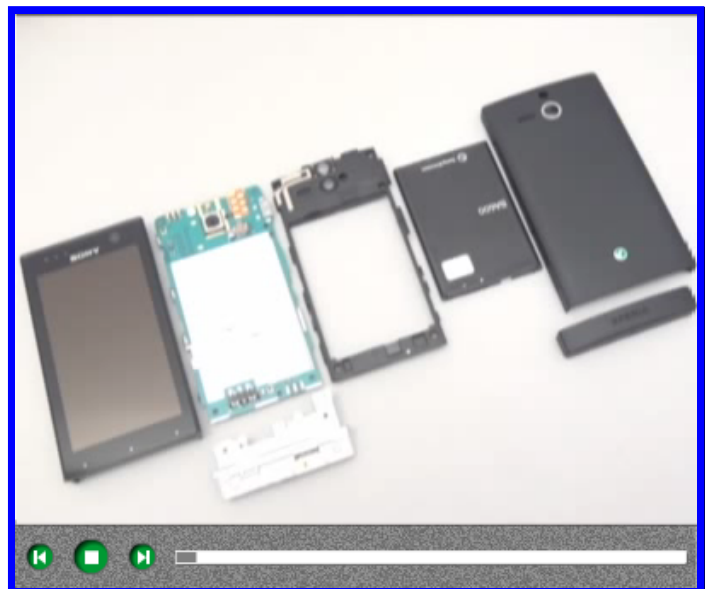
1.1 Disassembly

1. Battery Cover Assy (a) & Battery (b)
2. Antenna Cap
3. Carrier Frame Assy
4. Carrier Window Front assy
5. Main PBA (a) & Transparent Belt Total Assy (b)



1.2 Reassembly

1. Main PBA (a) & Transparent Belt Total Assy (b)
2. Carrier Window Front assy
3. Carrier Frame Assy
4. Antenna Cap
5. Battery Cover Assy (a) & Battery (b)



2 Revision History

Rev.	Date	Changes / Comments
1	2012-Apr-16	Initial release
2	2012-Apr-20	No update.